



# AMBERJET® 4600 CI

Industrial Grade Strong Base Anion Exchanger

## PRODUCT DATA SHEET

AMBERJET 4600 CI is a uniform particle size, high quality, strong base type 2 anion exchanger designed for use in all general demineralisation systems. The uniformity and mean particle size of AMBERJET 4600 CI have been optimised for use in industrial equipment including co-flow,

reverse flow regenerated units and packed bed systems.

It can be directly substituted for conventional gel anion exchange resin in new equipment and in rebeds of existing demineralisers.

### PROPERTIES

Matrix	Styrene divinylbenzene copolymer
Functional groups	$-N^+(CH_3)_2CH_2CH_2OH$
Physical form	Insoluble, yellow transparent beads
Ionic form as shipped	$Cl^-$
Total exchange capacity <sup>[1]</sup>	$\geq 1.25$ eq/L ( $Cl^-$ form)
Moisture holding capacity <sup>[1]</sup>	45 to 51 % ( $Cl^-$ form)
Specific gravity	1.085 to 1.115 ( $Cl^-$ form)
Shipping weight	680 g/L
Harmonic mean size	600 to 800 $\mu m$
Uniformity coefficient <sup>[1]</sup>	$\leq 1.25$
Fines content <sup>[1]</sup>	< 0.425 mm : 0.5 % max
Coarse beads	> 0.850 mm : 10,0 % max
Maximum reversible swelling	$Cl^- \rightarrow OH^-$ : 20 %

<sup>[1]</sup> Contractual value

Test methods available upon request

### SUGGESTED OPERATING CONDITIONS

Minimum bed depth	800 mm
Service flow rate	5 to 50 BV/h
Maximum service velocity	60 m/h
Regenerants	NaOH
Level	30 to 100 g/L
Concentration	2 to 5 %
Flow rate	2 to 8 BV*/h
Minimum contact time	20 minutes
Slow rinse	2 BV at regeneration flow rate
Fast rinse	3 to 6 BV at service flow rate

\* 1 BV (Bed Volume) = 1 m<sup>3</sup> solution per m<sup>3</sup> resin

